INDUSTRIAL Diesel Generator

Model: HYW 25 T6

Yanmar Series

Specification & Application Data



Generator depicted with sound attenuated option, some accessories for display only.

60Hz Power Ratings kW (kVA)

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Voltage VAC	Phase	PF	kW	kVA	kW	kVA
120/240	1	N/A	N/A	N/A	N/A	N/A
120/208	3	0.8	22.7	28.38	20.6	25.75
120/240 Delta	3	0.8	22.7	28.38	20.6	25.75
277/480	3	0.8	22.7	28.38	20.7	25.88
347/600**	3	0.8	22.6	28.3	20.2	25.3

Rating Definitions: (N/A = Not available for model designated)

Standby - All Industrial Sets are Standby Rated, applicable for a varying emergency load for the duration of a utility power outage with no overload capability. Alternator winding temperature rise is 120°C.

Prime - Prime rating is applicable for supplying power to a varying load in lieu of utility for an unlimited amount of running time. (Max. load factor = 80%) A 10% overload capacity is available for 1 out of every 12 hours.

** 600 Volt configuration not available as UL2200 certified generator set.

Overview of the HIPOWER® Yanmar series of Industrial Generator Sets:

HIPOWER[®] Industrial generators are factory-built in facilities that utilize the latest technology in sheet metal fabrication, mechanical and electrical component assembly, production and testing.

Each model is the result of computer aided design and modeling backed up by exhaustive prototype-testing. Our development technology results in a unique range of inovative designs for highly reliable generator sets backed-up by a limited warranty covering all components.

Standard Configuration of Industrial Sets:

- Yanmar: Long-life, heavy-duty, 4-cycle, direct injection engine from a world renown manufacturer for economy of operation and maximum reliability and durability. Capable of full rated load acceptance in one step.
- Cooling: Radiator with belt driven pusher fan.
- Filtration: Heavy duty replaceable element air-cleaner
- Alternator: Single bearing, 4-pole, rotating field, self-excited, self-ventilated, 12-wire re-connectable, 60Hz brushless alternator with Class H insulation. Automatic voltage regulator (AVR) providing close voltage regulation.
- Certification: Generator set is CSA certified and meets ISO 8528-5.
- Arrangement: Open skid with engine and alternator units closed coupled together and with resilent anti-vibration isolators mounted between the assembly and a heavy-duty steel base. The sturdy base frame has openings allowing for winching, slinging and forklift pockets for ease of handling
- Auto Start Control Panel: Digital auto-start microprocessor based control panel with remote start capability.
- Starting System: 12 volt starter motor, battery cables, battery and belt driven charging alternator.

Standard Features of Industrial Sets:

- HIPOWER[®] is a single source for all the generator system
- Generators are produced in a facility dedicated to generator set manufacture
- The generator set can accept rated load in one step
- 2 years or 1000 hours limited warranty given as standard.
 Extended warranties offered as options to the standard
- Base set meets NFPA 110, Level 1, when accessorized with the required equipment and installed per NFPA standards
- Test certificates available for the fully factory tested industrial generator sets

- HIPOWER[®] generator sets are designed to fit a full range of options for complying with many diverse applications
- Full range of safety features to ensure full protection of the generator system. (See back-page for details).





Application & Specification Data

INDUSTRIAL Diesel Generator

Model: HYW 25 T6 Yanmar Series

Industrial Generator Set Specification:

<u> </u>			
Governor regulation class	ISO 8528 Part1 Class G3		
Voltage regulation, no load to full load	plus or minus 1%		
Frequency regulation	Isochronous		
Radio frequency emissions compliance	Meets requirements of most industrial & commercial applications		
Peak motor starting kVA: 480 V, 380 V (12 lead)	63		
Main Line Circuit breaker – amps capacity	90		

Engine Specification:

Yanmar
4TNV84T BGGEH
Tier 4i
1,800 rpm
Industrial, four stroke
Direct
Turbocharged
4
In-line
121.7 (1.995)
3.3 X 3.54 (84 X 90)
32.4 hp
Liquid
mechanical
12 volt
19:01
Dry - light duty, single stage
265.5 (7.52)
1040 (560)
47.24 (11.75)

Cooling System:

Engine cooling air flow - cu. ft./second (cu. m/second)	34.8 (1.0)
Alternator cooling flow - cu. ft./second (cu. m/second)	4.18 (0.122)
Total cooling air flow (engine + alternator + combustion)	41.86 (1.203)
Total cooling capacity - US gallons (liters)	1.5 (5.8)

Lubrication system:

Oil pan capacity - US gallons (liters)	1.9 (7.2)
Oil pan capacity with filter - US gallons (liters)	1.95 (7.4)
Oil cooler	Water - cooled
Recommended lubricating oil grade	SAE3 10W30 - API (CF, CF-4, CI-4)
Oil consumption at full load	0.14% of fuel
Oil pressure – psi (kPA)	49.74 (342.9)

Engine Electrical System:

Starting motor voltage	12 volt
Battery capacity	66 amps
Cold Cranking Amps - minimum	740 amps

Fuel System:

Recommended fuel	# 2 Diesel - ULSD
Fuel supply line, min. ID in. (mm)	0.19 (9)
Fuel return line,min. ID in. (mm)	0.19 (9)
Max. lift, fuel pump, type, ft (m)	6 (1.85)
Fuel filter	Replaceable Element

Fuel consumption:	Standby Power Rating	Prime Power Rating	
100% load – US gallons/hour	1.97	1.77	
75% load - US gallons/hour	1.47	1.33	
50% load - US gallons/hour	1.02	1.00	
25% load - US gallons/hour	0.83	0.75	

Alternator Specification:

Alternator Specification.	
Manufacturer	Stamford
Model	PI 144 E
Voltages	1-phase 120/240; 3-phase 120/208, 277/480
Alternator Type	4-pole, rotating field
Excitation System	Brushless. self-exciting
Power factor	0.8
Number of leads	12
Stator Pitch	2/3
Insulation	Class H
Windings – Temperature Rise	125° C
Enclosure (IEC-34-S)	IP 23
Bearing	Single, sealed
Coupling	Flexible disc
Amortisseur windings	Full
Voltage regulation – no load to full load	plus or minus 1%
TIF	< 50
Line harmonics	5% maximum

Standard Features: (see back-page for control panel details)

Radiator with pusher fan	Standard fuel filter		
Medium - duty, two-stage dry element	All rotating components (i.e. fan) protected with metal guards		
Heavy-duty engine start batteries in rack with cables	All hot components (i.e. exhaust) protected with metal guards		
External emergency stop switch	• Ground connection prepared for ground spike (not supplied)		
Control Panel CEM7 (See over for details)	Main line ABB UL listed circuit breaker for overload protection		
Oil drain extension	Operation and installation literature		
Steel base for mounting on fuel tank and/or concrete surface	CSA certified		

Available Options:

☐ Sound attenuated canopy with rock-wool insulation, silencer, rounded corners for rigidity and weather protection & stainless steel fixtures					
☐ Electric actuator & louvers for air intake and exhaust (for above)	☐ Alternator anti-condensation heaters				
☐ Residential silencer -35dBA (for open skid only)	☐ Murphy oil make-up tank 2 or 4 gallon				
Fuel Tank Options:	☐ 12-hr non-UL ☐ 24-hr non-UL ☐ 24-hr UL142 ☐ 48-hr UL14				
☐ Static battery charger 3A non-UL	☐ Static battery charger 5A or 10A UL				
☐ Engine block heater	☐ Control panel heater				
☐ Racor water-separator filter	☐ Battery blanket				
☐ PMG AVR for Stamford Alternator only	☐ Remote annunicator				
Auto Transfer Switch (ATS) Options:	☐ Open transition ATS ☐ Closed transition ATS		n ATS		
	☐ Delayed transition ATS ☐ Service entrance ATS		e ATS		

HIPOWER CEM7 Control Panel: Hipower model CEM7 digital controller with auto and manual start capability. Digital readout for: volts between each phase & neutral, volts between phases, amps per phase, frequency, kW and kVA power, power factor, KW hour with accumulation by day, month and year, fuel reserve, oil pressure, coolant temperature, battery volts and charging alternator volts, engine speed, hours running. Engine alarms for high coolant temperature, low oil pressure, emergency stop activated, battery charging failure, low coolant level, low fuel level, over-speed, under-speed and low battery volts.



Model HYW 25 T6 Enclosed Set

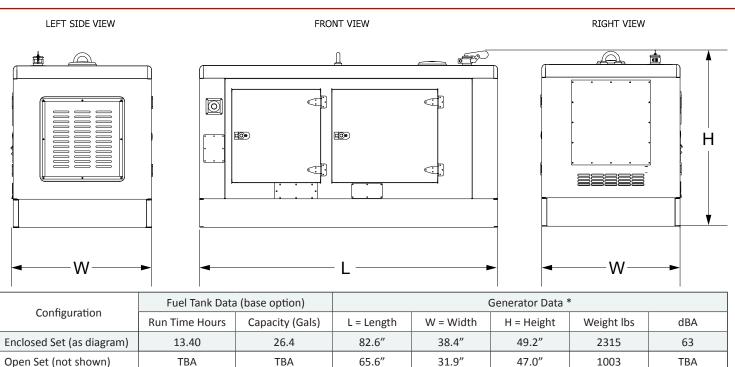
Alarms for over-load, unbalance voltage, over-volts, under-volts, overfrequency, under-frequency, short circuit, inverse power and incorrect phase sequence. The CEM7 controller has an internal digital hour recorder.

Also included in Hipower's supply: Emergency stop button and mainline circuit breaker.

Pictures of Control Panel RH and Controller LH may include optional equipment and/or accessories



key dimensions and sound levels



^{*} All measurements are approximate and for estimation purposes only. Weights are without fuel tank. Sound levels measured at 23ft (7m) and does not account for ambient site conditions.

Codes and Standards Compliances used where applicable





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NFPA 99 BS5514 NFPA 110 **SAE J1349** ISO 8528-5 DIN6271

ISO 1708A.5 IEE C62.41 TESTING

ISO 3046 NEMA ICS 1

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