G3512E

GAS ENGINE TECHNICAL DATA

CATERPILLAR®

ENGINE SPEED (rpm):	1500	RATING STRATEGY:	STANDARD
COMPRESSION RATIO:	11.9:1	FUEL:	Nat Gas
AFTERCOOLER TYPE:	SCAC	FUEL SYSTEM:	CAT LOW PRESSURE WITH AIR FUEL RATIO CONTROL
AFTERCOOLER - STAGE 2 INLET (°F):	130		
AFTERCOOLER - STAGE 1 INLET (°F):	198	FUEL PRESSURE RANGE(psig):	0.5-5.0
JACKET WATER OUTLET (°F):	210	FUEL METHANE NUMBER:	80
ASPIRATION:	TA	FUEL LHV (Btu/scf):	905
COOLING SYSTEM:	JW+OC+1AC, 2AC	ALTITUDE CAPABILITY AT 77°F INLET AIR TEMP. (ft):	2953
CONTROL SYSTEM:	ADEM3 W/ IM	APPLICATION:	Genset
EXHAUST MANIFOLD:	DRY	POWER FACTOR:	0.8
COMBUSTION:	Low Emission	VOLTAGE(V):	400-415
NOx EMISSION LEVEL (mg/Nm3 NOx):	500		

RATING		NOTES	LOAD	100%	75%	50%
GENSET POWER	(WITHOUT FAN)	(1)(2)	ekW	1200	900	600
GENSET POWER	(WITHOUT FAN)	(1)(2)	kVA	1500	1125	750
ENGINE POWER	(WITHOUT FAN)	(2)	bhp	1669	1251	836
GENERATOR EFFICIENCY		(1)	%	96.4	96.5	96.2
GENSET EFFICIENCY(@ 1.0 Power Factor)	(ISO 3046/1)	(3)	%	42.1	41.1	38.8
THERMAL EFFICIENCY		(4)	%	44.2	45.5	47.9
TOTAL EFFICIENCY (@ 1.0 Power Factor)		(5)	%	86.3	86.6	86.7

ENGINE DATA						
GENSET FUEL CONSUMPTION	(ISO 3046/1)	(6)	Btu/ekW-hr	8151	8355	8838
GENSET FUEL CONSUMPTION	(NOMINAL)	(6)	Btu/ekW-hr	8350	8559	9053
ENGINE FUEL CONSUMPTION	(NOMINAL)	(6)	Btu/bhp-hr	6002	6159	6494
AIR FLOW (77°F, 14.7 psia)	(WET)	(7)	ft3/min	3121	2337	1578
AIR FLOW	(WET)	(7)	lb/hr	13837	10363	6999
FUEL FLOW (60ºF, 14.7 psia)			scfm	185	142	100
COMPRESSOR OUT PRESSURE			in Hg(abs)	126.4	94.9	68.0
COMPRESSOR OUT TEMPERATURE			°F	419	346	257
AFTERCOOLER AIR OUT TEMPERATURE			°F	133	132	132
INLET MAN. PRESSURE		(8)	in Hg(abs)	114.9	85.8	58.5
INLET MAN. TEMPERATURE	(MEASURED IN PLENUM)	(9)	°F	135	135	136
TIMING		(10)	°BTDC	25	21	16
EXHAUST TEMPERATURE - ENGINE OUTLET		(11)	°F	795	836	922
EXHAUST GAS FLOW (@engine outlet temp, 14.5 psia)	(WET)	(12)	ft3/min	7862	6089	4397
EXHAUST GAS MASS FLOW	(WET)	(12)	lb/hr	14341	10750	7272
MAX INLET RESTRICTION		(13)	in H2O	10.04	5.80	2.82
MAX EXHAUST RESTRICTION		(13)	in H2O	20.07	9.80	3.26

EMISSIONS DATA - ENGINE OUT					
NOx (as NO2)	(14)(15)	g/bhp-hr	0.98	1.00	1.06
CO	(14)(16)	g/bhp-hr	2.05	1.98	2.14
THC (mol. wt. of 15.84)	(14)(16)	g/bhp-hr	5.76	5.63	4.76
NMHC (mol. wt. of 15.84)	(14)(16)	g/bhp-hr	0.86	0.84	0.71
NMNEHC (VOCs) (mol. wt. of 15.84)	(14)(16)(17)	g/bhp-hr	0.58	0.56	0.48
HCHO (Formaldehyde)	(14)(16)	g/bhp-hr	0.66	0.67	0.69
CO2	(14)(16)	g/bhp-hr	408	420	446
EXHAUST OXYGEN	(14)(18)	% DRY	9.5	9.2	8.6
LAMBDA	(14)(18)		1.72	1.67	1.60

ENERGY BALANCE DATA					
LHV INPUT	(19)	Btu/min	166991	128385	90531
HEAT REJECTION TO JACKET WATER (JW)	(20)(27)	Btu/min	18524	15603	12588
HEAT REJECTION TO ATMOSPHERE	(21)	Btu/min	5237	4362	3496
HEAT REJECTION TO LUBE OIL (OC)	(22)(27)	Btu/min	4124	3655	3077
HEAT REJECTION TO EXHAUST (LHV TO 77°F)	(23)(24)	Btu/min	50838	41994	32079
HEAT REJECTION TO EXHAUST (LHV TO 248°F)	(23)	Btu/min	34852	30122	24521
HEAT REJECTION TO A/C - STAGE 1 (1AC)	(25)(27)	Btu/min	12161	6077	1632
HEAT REJECTION TO A/C - STAGE 2 (2AC)	(26)(28)	Btu/min	5315	3656	2190

CONDITIONS AND DEFINITIONS

Engine rating obtained and presented in accordance with ISO 3046/1. (Standard reference conditions of 77°F, 29.60 in Hg barometric pressure.) No overload permitted at rating shown. Consult the altitude deration factor chart for applications that exceed the rated altitude or temperature.

Emission levels are at engine exhaust flange prior to any after treatment. Values are based on engine operating at steady state conditions, adjusted to the specified NOx level at 100% load. Tolerances specified are dependent upon fuel quality. Fuel methane number cannot vary more than ± 3.

For notes information consult page three.

FUEL USAGE GUIDE

CAT METHANE NUMBER	30	35	40	45	50	55	60	65	70	75	80	100
SET POINT TIMING	-	-	-	-	-	16	16	21	25	25	25	25
DERATION FACTOR	0	0	0	0	0	0.95	0.98	1	1	1	1	1

ALTITUDE DERATION FACTORS AT RATED SPEED

INLET AIR TEMP °F	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
130	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating
120	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating
110	1	0.88	0.71	0.62	0.53	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating
100	1	1	0.98	0.89	0.81	0.73	0.66	0.59	0.52	No Rating	No Rating	No Rating	No Rating
90	1	1	1	0.96	0.90	0.83	0.76	0.70	0.64	0.57	0.51	No Rating	No Rating
80	1	1	1	0.99	0.91	0.84	0.76	0.70	0.64	0.57	0.51	No Rating	No Rating
70	1	1	1	1	0.93	0.85	0.77	0.70	0.64	0.57	0.51	No Rating	No Rating
60	1	1	1	1	0.96	0.86	0.77	0.70	0.64	0.57	0.51	No Rating	No Rating
50	1	1	1	1	0.98	0.88	0.77	0.70	0.64	0.57	0.51	No Rating	No Rating

ALTITUDE (FEET ABOVE SEA LEVEL)

AFTERCOOLER HEAT REJECTION FACTORS (ACHRF)

INLET AIR TEMP °F	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
130	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating
120	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating
110	1.17	1.21	1.25	1.28	1.28	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating	No Rating
100	1.11	1.15	1.19	1.23	1.23	1.23	1.23	1.23	1.23	No Rating	No Rating	No Rating	No Rating
90	1.06	1.09	1.13	1.17	1.17	1.17	1.17	1.17	1.17	1.17	1.17	No Rating	No Rating
80	1	1.04	1.07	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	No Rating	No Rating
70	1	1	1.02	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.05	No Rating	No Rating
60	1	1	1	1	1	1	1	1	1	1	1	No Rating	No Rating
50	1	1	1	1	1	1	1	1	1	1	1	No Rating	No Rating

ALTITUDE (FEET ABOVE SEA LEVEL)

FUEL USAGE GUIDE:

This table shows the derate factor and full load set point timing required for a given fuel. Note that deration and set point timing reduction may be required as the methane number decreases. Methane number is a scale to measure detonation characteristics of various fuels. The methane number of a fuel is determined by using the Caterpillar methane number calculation program.

ALTITUDE DERATION FACTORS:

This table shows the deration required for various air inlet temperatures and altitudes. Use this information along with the fuel usage guide chart to help determine actual engine power for your site.

ACTUAL ENGINE RATING:

To determine the actual rating of the engine at site conditions, one must consider separately, limitations due to fuel characteristics and air system limitations. The Fuel Usage Guide deration establishes fuel limitations. The Altitude/Temperature deration factors and RPC (reference the Caterpillar Methane Program) establish air system limitations. RPC comes into play when the Altitude/Temperature deration is less than 1.0 (100%). Under this condition, add the two factors together. When the site conditions do not require an Altitude/ Temperature derate (factor is 1.0), it is assumed the turbocharger has sufficient capability to overcome the low fuel relative power, and RPC is ignored. To determine the actual power available, take the lowest rating between 1) and 2).

1) Fuel Usage Guide Deration
2) 1-((1-Altitude/Temperature Deration) + (1-RPC))

AFTERCOOLER HEAT REJECTION FACTORS(ACHRF):

To maintain a constant air inlet manifold temperature, as the inlet air temperature goes up, so must the heat rejection. As altitude increases, the turbocharger must work harder to overcome the lower atmospheric pressure. This increases the amount of heat that must be removed from the inlet air by the aftercooler. Use the aftercooler heat rejection factor (ACHRF) to adjust for inlet air temp and altitude conditions. See notes 27 and 28 for application of this factor in calculating the heat exchanger sizing criteria. Failure to properly account for these factors could result in detonation and cause the engine to shutdown or fail.

INLET AND EXHAUST RESTRICTIONS FOR ALTITUDE CAPABILITY:

The altitude derate chart is based on the maximum inlet and exhaust restrictions provided on page 1. Contact factory for restrictions over the specified values. Heavy Derates for higher restrictions will apply.

NOTES:

1. Generator efficiencies, power factor, and voltage are based on standard generator. [Genset Power (ekW) is calculated as: Engine Power (bkW) x Generator Efficiency], [Genset Power (kVA) is calculated as: Engine Power (bkW) x Generator Efficiency / Power Factor]
2. Rating is without engine driven water pumps. Tolerance is (+)3, (-)0% of full load.
3. ISO 3046/1 Genset efficiency tolerance is (+)0, (-)5% of full load % efficiency value based on a 1.0 power factor.
4. Thermal Efficiency is calculated based on energy recovery from the jacket water, lube oil, 1st stage aftercooler, and exhaust to 248ºF with engine operation at ISO 3046/1 Genset Efficiency, and assumes unburned fuel is converted in an oxidation catalyst.
5. Total efficiency is calculated as: Genset Efficiency + Thermal Efficiency. Tolerance is ±10% of full load data.
6. ISO 3046/1 Genset fuel consumption tolerance is (+)5, (-)0% of full load data. Nominal genset and engine fuel consumption tolerance is ± 2.5% of full load data.
7. Air flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of ± 5 %.
8. Inlet manifold pressure is a nominal value with a tolerance of ± 5 %.
9. Inlet manifold temperature is a nominal value with a tolerance of ± 9°F.
10. Timing indicated is for use with the minimum fuel methane number specified. Consult the appropriate fuel usage guide for timing at other methane numbers.
11. Exhaust temperature is a nominal value with a tolerance of (+)63°F, (-)54°F.
12. Exhaust flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of ± 6 %.
13. Inlet and Exhaust Restrictions are maximum allowed values at the corresponding loads. Increasing restrictions beyond what is specified will result in a significant engine derate.
14. Emissions data is at engine exhaust flange prior to any after treatment.
15. NOx tolerances are ± 18% of specified value.
16. CO, CO2, THC, NMHC, NMNEHC, and HCHO values are "Not to Exceed" levels. THC, NMHC, and NMNEHC do not include aldehydes.
17. VOCs - Volatile organic compounds as defined in US EPA 40 CFR 60, subpart JJJJ
18. Exhaust Oxygen tolerance is ± 0.5; Lambda tolerance is ± 0.05. Lambda and Exhaust Oxygen level are the result of adjusting the engine to operate at the specified NOx level.
19. LHV rate tolerance is ± 2.5%.
20. Heat rejection to jacket water value displayed includes heat to jacket water alone. Value is based on treated water. Tolerance is ± 10% of full load data.
21. Heat rejection to atmosphere based on treated water. Tolerance is ± 50% of full load data.
22. Lube oil heat rate based on treated water. Tolerance is ± 20% of full load data.
23. Exhaust heat rate based on treated water. Tolerance is ± 10% of full load data.
24. Heat rejection to exhaust (LHV to 77°F) value shown includes unburned fuel and is not intended to be used for sizing or recovery calculations.
25. Heat rejection to A/C - Stage 1 based on treated water. Tolerance is ±5% of full load data.
26. Heat rejection to A/C - Stage 2 based on treated water. Tolerance is ±5% of full load data.
27. Total Jacket Water Circuit heat rejection is calculated as: (JW x 1.1) + (OC x 1.2) + (1AC x 1.05) + [0.9 x (1AC + 2AC) x (ACHRF - 1) x 1.05]. Heat exchanger sizing criterion is maximum circuit heat rejection at site conditions, with applied tolerances. A cooling system safety factor may be multiplied by the total circuit heat rejection to provide additional margin.
28. Total Second Stage Aftercooler Circuit heat rejection is calculated as: (2AC x 1.05) + [(1AC + 2AC) x 0.1 x (ACHRF - 1) x 1.05]. Heat exchanger sizing criterion is maximum circuit heat rejection at site conditions, with applied tolerances. A cooling system safety factor may be multiplied by the total circuit heat rejection to provide additional margin.

FREE FIELD MECHANICAL & EXHAUST NOISE

MECHANICAL: Sound Power (1/3 Octave Frequencies)

Gen Power Without Fan	Percent Load	Engine Power	Overall	100 Hz	125 Hz	160 Hz	200 Hz	250 Hz	315 Hz	400 Hz	500 Hz	630 Hz	800 Hz
ekW	%	bhp	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)
1200	100	1669	115.5	76.6	84.6	89.6	90.0	93.3	97.6	98.5	100.1	101.4	102.5
900	75	1251	114.8	74.0	82.9	87.2	87.9	90.5	94.5	95.2	98.2	101.1	101.1
600	50	836	112.4	69.8	79.4	83.1	85.2	89.5	91.5	92.3	97.5	100.8	99.0

MECHANICAL: Sound Power (1/3 Octave Frequencies)

Gen Power Without Fan	Percent Load	Engine Power	1 kHz	1.25 kHz	1.6 kHz	2 kHz	2.5 kHz	3.15 kHz	4 kHz	5 kHz	6.3 kHz	8 kHz	10 kHz
ekW	%	bhp	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)
1200	100	1669	103.2	105.6	106.9	105.6	104.0	101.2	99.3	99.1	105.8	107.8	93.6
900	75	1251	102.2	103.9	104.6	103.0	102.1	99.9	97.9	98.6	110.7	96.4	91.5
600	50	836	100.8	102.4	102.1	101.0	101.1	98.6	96.9	107.1	94.9	92.7	92.4

EXHAUST: Sound Power (1/3 Octave Frequencies)

Gen Power Without Fan	Percent Load	Engine Power	Overall	100 Hz	125 Hz	160 Hz	200 Hz	250 Hz	315 Hz	400 Hz	500 Hz	630 Hz	800 Hz
ekW	%	bhp	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)
1200	100	1669	122.8	99.9	104.5	114.6	115.2	103.2	107.2	111.3	105.6	108.1	109.4
900	75	1251	120.6	98.7	103.5	112.6	113.6	99.6	100.9	103.8	98.8	101.7	102.8
600	50	836	117.9	97.6	101.9	110.9	112.1	96.9	98.2	101.0	95.9	98.8	98.0

EXHAUST: Sound Power (1/3 Octave Frequencies)

Gen Power Without Fan	Percent Load	Engine Power	1 kHz	1.25 kHz	1.6 kHz	2 kHz	2.5 kHz	3.15 kHz	4 kHz	5 kHz	6.3 kHz	8 kHz	10 kHz
ekW	%	bhp	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)	dB(A)
1200	100	1669	107.2	106.5	107.3	108.0	109.9	108.8	108.2	108.4	110.4	111.4	109.0
900	75	1251	102.3	104.9	103.9	106.2	106.4	109.3	108.6	108.3	111.0	109.0	104.5
600	50	836	98.6	99.6	100.8	102.5	104.5	105.9	105.4	107.3	105.5	103.8	100.9

SOUND PARAMETER DEFINITION:

Sound Power Level Data - DM8702-01

Sound power is defined as the total sound energy emanating from a source irrespective of direction or distance. Sound power level data is presented under two index headings:
Sound power level -- Mechanical
Sound power level -- Exhaust

Mechanical: Sound power level data is calculated in accordance with ISO 6798. The data is recorded with the exhaust sound source isolated.

Exhaust: Sound power level data is calculated in accordance with ISO 6798 Annex A.

Measurements made in accordance with ISO 6798 for engine and exhaust sound level only. No cooling system noise is included unless specifically indicated. Sound level data is indicative of noise levels recorded on one engine sample in a survey grade 3 environment.

How an engine is packaged, installed and the site acoustical environment will affect the site specific sound levels. For site specific sound level guarantees, sound data collection needs to be done on-site or under similar conditions.